

FIG. 2B

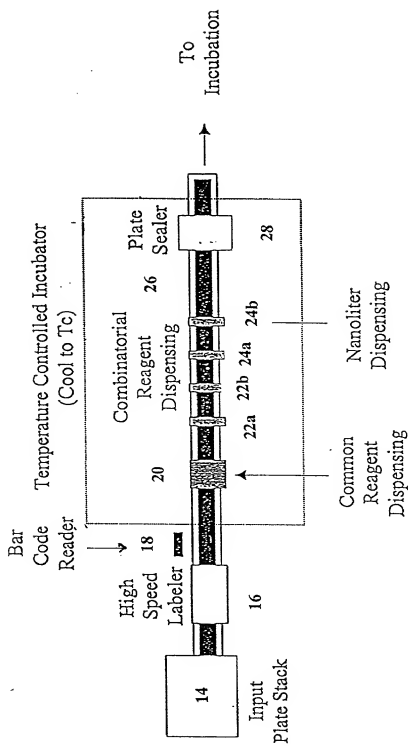


FIG. 2C

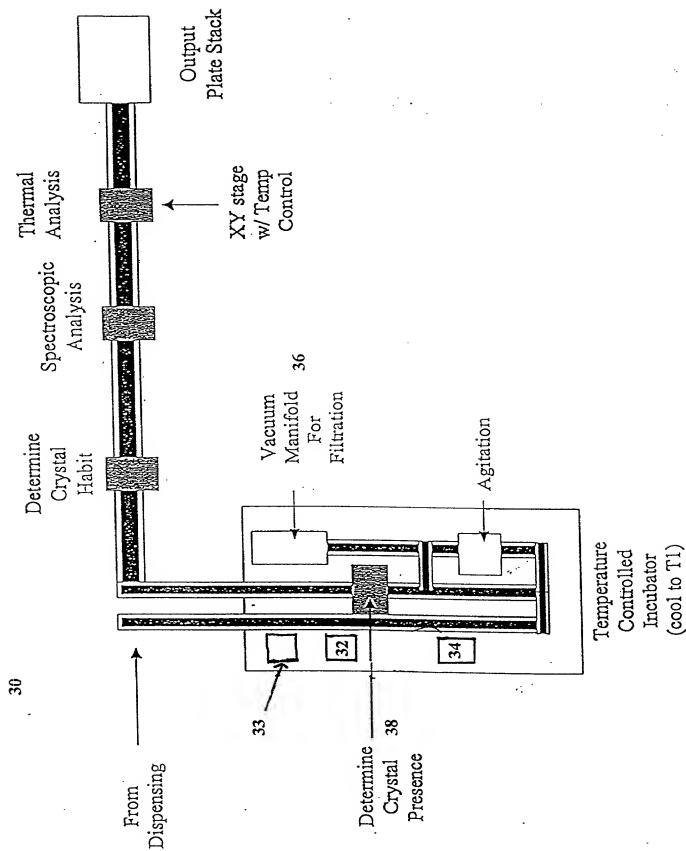
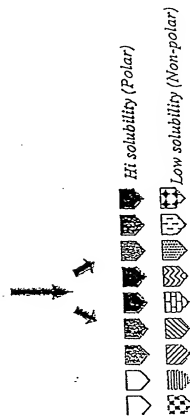


FIG. 3A

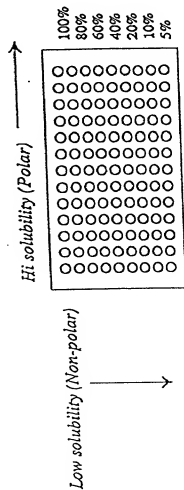
Isothermic crystallization

Generation of stock saturated solutions using

A. Add excess compound to each stock solution



II. Distribute stock solutions/generate mixture



B. Thoroughly mix, filter solutions to remove any undissolved material

II. Monitor precipitation (optical density)

III. Examine crystallinity by birefringence

IV. Test crystal forms by XRPD

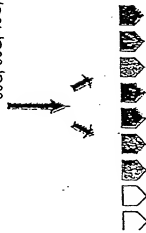
IV. Different crystals tested by DSC and TG

FIG. 3B

Temperature-mediated crystallization

I. Generation of stock saturated solutions using

A. Add excess compound to each stock solution at various temps
80C, 60C, 40C, 20C, 10C



B. Thoroughly mix, filter solutions to remove any undissolved material. Maintain original temperature

II. Temperature ramp downs

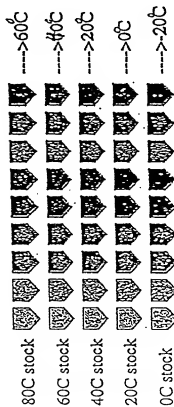
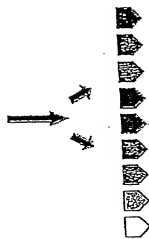


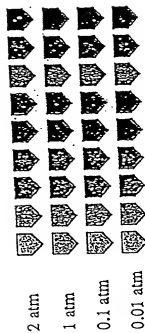
FIG. 3C

Evaporative crystallization

- I. Generation of stock saturated solutions using
 - A. Add excess compound to each stock solution



- II. Controlled pressure ramp down (temperature)



- B. Thoroughly mix, filter solutions to remove any un-dissolved material. Maintain original temperature

FIG. 4

